

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

ASF-Anker Anton Schmoll GmbH
Im Braukhaussiepen 7
58802 Balve / Germany
Manufacturing sites see back page

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1326/HS/4061/22

The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8121027802

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

August 2025



Hamburg, 10.05.2023

To verify the validity of the digital signature of the TÜV NORD Systems
employee, the installation of the TÜV NORD GROUP root certificate is
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

TÜV NORD Systems GmbH & Co. KG • Technikzentrum • Certification Body
Große Bahnstraße 31 • 22525 Hamburg
Telefon (040) 8557-0 • Fax (040) 8557-2710 • E-mail: technikzentrum@tuev-nord.de

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: ASF-Anker Anton Schmoll GmbH, 58802 Balve / Germany
Manufact. sites: Im Braukhausiepen 7 in 58802 Balve / Germany
Altes Feld 2, in 58802 Balve / Germany
Cert.-no.: 07/204/1326/HS/4061/22
Date of issue: 10.05.2023

1 Product(s) of the manufacturer
Structural components and steel structures
until EXC 4 according to EN 1090-2

2 Product standards and other standards (see DIN EN ISO 3834-5)
DIN EN 1090-2
DIN EN ISO 9606-1, DIN EN ISO 14732
DIN EN ISO 5817
DIN EN ISO 15614-1, DIN EN ISO 14555

3 Material groups (acc. to CEN ISO/TR 15608)
1, 2.1 $R_{eH} \leq 460$ MPa

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1, 2.1 $R_{eH} \leq 460$ MPa
121 SAW Submerged arc welding, fully mechanized	1, 2.1 $R_{eH} \leq 460$ MPa
138 MAG Metal active gas welding with metal cored electrode, partly-mechanized	1, 2.1 $R_{eH} \leq 460$ MPa
783 Drawn arc stud welding	1.1 $R_{eH} \leq 235$ MPa

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Rommel, Patrik	IWT	Responsible welding coordinator S
Collard, Dieter	EWE	Deputy welding coordinator C

* The level of knowledge complies with ISO 14731 B, S or C