

Certificate

TN/ISO3834/14061/25

Report No. / Manufacturer No. / Validity remark: 8124041972 / 14061 / 25.07.2025 - 31.08.2028

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

ASF-Anker Anton Schmoll GmbH

Im Braukhaussiepen 7

58802 Balve

Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2

Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Georg Weber

Hamburg, 25.07.2025

TUVNORD

Digitally signed by
Schneider Viktor

Accredited Certification Body



TÜV NORD Systems GmbH & Co. KG

Große Bahnstraße 31, 22525 Hamburg, Germany

tuev-nord.de | certifications@tuev-nord.de

Scope of the Certificate

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Manufacturing Site(s):

ASF-Anker Anton Schmoll GmbH
Im Braukhaussiepen 7, 58802 Balve / Germany
Altes Feld 2, 58802 Balve / Germany

Product(s) of the Manufacturer:

Structural components and steel structure until EXC4 according to EN 1090-2

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

DIN EN 1090-2
DIN EN ISO 9606-1, DIN EN ISO 14732
DIN EN ISO 5817
DIN EN ISO 15614-1 level 2 , DIN EN ISO 14555

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG Metal active gas welding, partly-mechanized, for 1, 2.1 with $ReH \leq 460$ MPa
121 SAW Submerged arc welding, fully mechanized 1., for 1, 2.1 with $ReH \leq 460$ MPa
138 MAG Metal active gas welding with metal cored electrode,
partly-mechanized, for 1, 2.1 with $ReH \leq 460$ MPa
783 Drawn arc stud welding, for 1.1 with $ReH \leq 235$ MPa

Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *

Rommel, Patrik / IWT / responsible welding coordinator / S

Collard, Dieter / IWE / deputy welding coordinator / C

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.